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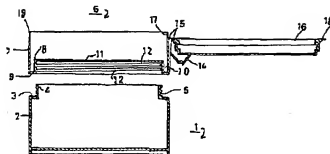
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APPLICANT : UNICOM:KK;

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TITLE : PLASTIC DOUBLE CAP OF
CONTAINER



ABSTRACT : PURPOSE: To produce a double cap with no sink mark, which consists of a first cap with an inner wall, that is to be airtightly screwed on or fitted on a container and formed by bending the lower end of an outer circumferential wall of a cap member inward, and a second cap to close the first cap, and the first and second caps are integrally molded into one piece with hinges between.

CONSTITUTION: A double cap is to be airtightly screwed on or fitted on the upper part of the outer circumference of a plastic container 1 and consists of a first cap 6 and a second cap to close the first cap 6, and they are integrally molded into one piece with hinges 14 and 15 between. The first cap 6 has an inner circumferential wall 8 to be airtightly screwed on or fitted on the container 1 and the inner circumferential wall 8 is formed by bending the lower end of a cap member inward. The first cap 6 serves as a cap for the container 1 and simultaneously as a container for the second cap and various small items can be contained in it. Thus, as the inner circumferential wall 8 is formed at the lower end of the outer circumferential face 7 and provided with the hinges 14 and 15, the smooth circumferential face 7 with no sink mark can be obtained by ordinary injection or blow molding, etc.

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